



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-567-023
Job Sheet 168418



Part No: D350-567-023

Job Qty: 1 ea

Part Name: Replacement Window, Large



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

CHG003

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/8/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging1		
120	QC	1 pcs		12/8/17	0.00	0.00	QC4		
125	DC	1 pcs		12/8/17	0.00	0.00	DC		
130	Packaging	1 pcs		12/8/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		12/8/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	212-12 5010877	9	132	0	0
	2600-6 5010876	9	141	0	0
	2600-LW 5010875	9	181	0	0
	AN526C832R9 5010872	22	233	0	0
	D2463 5010870	6	156	0	0
	D2942 5010299	1	0	0	0
	DT8439	1	0	0	0
	FG-778150-550-ROL 5010811	18	516	0	0
	MS20426AD3-5 5010810	18	8,810	0	0
	MS21042L08 5010808	22	1,177	0	0
	NAS1149DN832J 5010805	44	1,712	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																																	
Description: _____		 S010913  Replacement Window, Large Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																	
PART NO: D350-567-023 Revision: Operation: Start up Operation Change No:		<table border="1" style="width:100%; border-collapse: collapse; font-size: x-small;"> <thead> <tr> <th colspan="2">Root Cause</th> </tr> </thead> <tbody> <tr><td>Environment</td><td>☐ No</td></tr> <tr><td>Design</td><td>☐ Op</td></tr> <tr><td>Doc/Data</td><td>☐ Off</td></tr> <tr><td>Equip/Tooling</td><td>☐ Su</td></tr> <tr><td>Handling/Pre</td><td>☐ Tra</td></tr> <tr><td>Material</td><td>☐ Use for Testing</td></tr> <tr><td>Internal Transport</td><td>☐ Poor Information</td></tr> <tr><td>Tribal Knowledge</td><td>☐ Rushing</td></tr> <tr><td>LOA</td><td>☐ Product Improvement</td></tr> <tr><td>Substation</td><td>☐ Process Improvement</td></tr> <tr><td>Past Expiry Date</td><td>☐ Manufacturing Process</td></tr> <tr><td>Misidentified</td><td>☐ Past Due</td></tr> </tbody> </table> <table border="1" style="width:100%; border-collapse: collapse; font-size: x-small;"> <tbody> <tr><td>☐ Cuffs</td></tr> <tr><td>☐ Crushing</td></tr> <tr><td>☐ Heat Treat</td></tr> <tr><td>☐ Wave/Twist in Tube</td></tr> <tr><td>☐ Marks/Chatter</td></tr> <tr><td>☐ OTHER :</td></tr> </tbody> </table>						Root Cause		Environment	☐ No	Design	☐ Op	Doc/Data	☐ Off	Equip/Tooling	☐ Su	Handling/Pre	☐ Tra	Material	☐ Use for Testing	Internal Transport	☐ Poor Information	Tribal Knowledge	☐ Rushing	LOA	☐ Product Improvement	Substation	☐ Process Improvement	Past Expiry Date	☐ Manufacturing Process	Misidentified	☐ Past Due	☐ Cuffs	☐ Crushing	☐ Heat Treat	☐ Wave/Twist in Tube	☐ Marks/Chatter	☐ OTHER :
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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: E

Date: 13.08.15